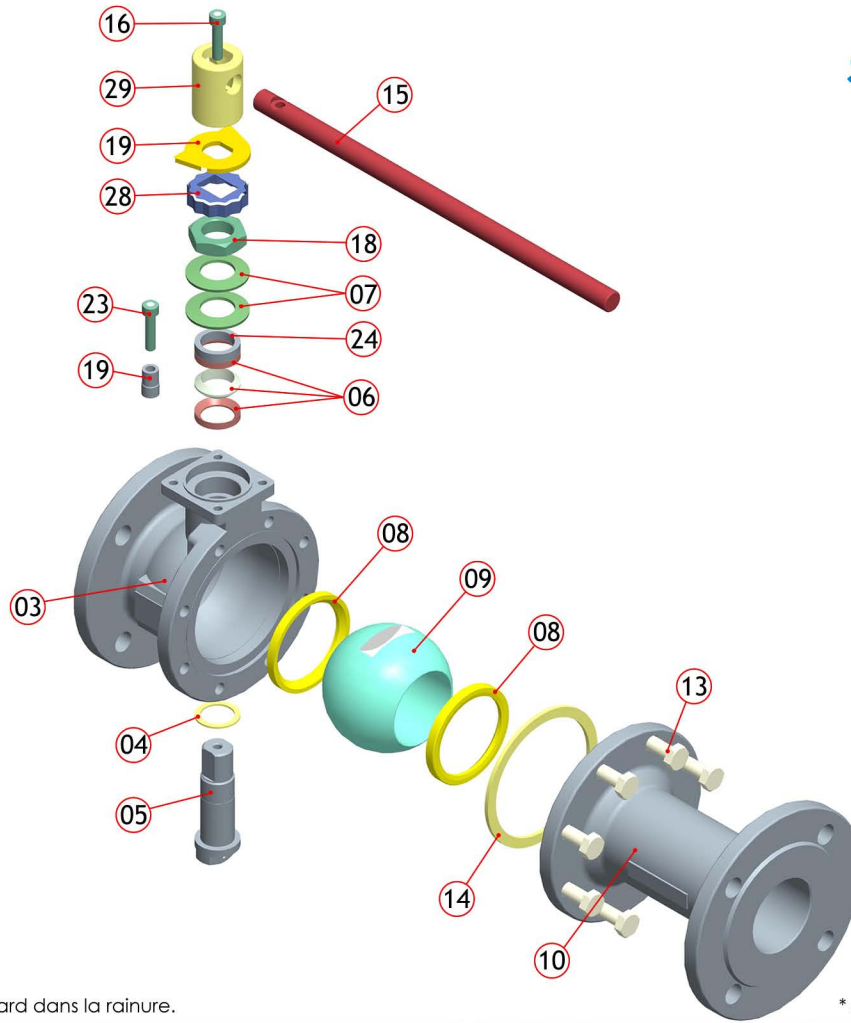


### DN 65 à 150

### Size 2"1/2 to 6"



\* Sphère perçée en standard dans la rainure.

\* Drilled ball as standard in slot

| N°  | Nb | Description                | Matière (EN)                       |                              | Item | Qty | Description             | Material (ASTM)          |                |
|-----|----|----------------------------|------------------------------------|------------------------------|------|-----|-------------------------|--------------------------|----------------|
|     |    |                            | Inox                               | Acier                        |      |     |                         | S.steel                  | C.steel        |
| 03  | 1  | Corps monobloc ISO         | 1.4408                             | 1.0619                       | 03   | 1   | Body                    | A351 CF 8 M              | A216 WCB       |
| 04  | 1  | Rondelle de friction       | PTFE 20%PEEK                       | PTFE 20%PEEK                 | 04   | 1   | Stem thrust seal        | 20%PEEK PTFE             | 20%PEEK PTFE   |
| 05  | 1  | Tige de manœuvre           | 1.4404                             | 1.4404                       | 05   | 1   | Stem                    | 316L                     | 316L           |
| 06  | 1  | Garniture de presse-étoupe |                                    |                              | 06   | 1   | Gland packing           |                          |                |
|     |    | Version chimie             | PTFE 33%C+2%Gr                     | PTFE 33%C+2%Gr               |      |     | Chemical version        | 33%C+2%Gr PTFE           | 33%C+2%Gr PTFE |
|     |    | Version Sécurité Feu       | Graphite                           | Graphite                     |      |     | Fire-Safe version       | Graphit                  | Graphit        |
| 07  | 2  | Rondelles ressort          | 1.4310                             | 1.4310                       | 07   | 2   | Spring washers          | 301                      | 301            |
| 08  | 2  | Sièges                     | PTFE                               | PTFE 20%PEEK                 | 08   | 2   | Seat                    | PTFE                     | 20%PEEK PTFE   |
| 09* | 1  | Tournant sphérique         |                                    |                              | 09*  | 1   | Ball                    |                          |                |
|     |    | DN65 à DN150               | 1.4409                             | 1.4409                       |      |     | size 2"1/2 to 6"        | CF3M (316L)              | CF3M (316L)    |
| 10  | 1  | Manchette de raccordement  | 1.4408                             | 1.0619                       | 10   | 1   | Body connector          | A351 CF 8 M              | A216 WCB       |
| 13  | 8  | Vis TH (DIN F1)            |                                    |                              | 13   | 8   | Screw (DIN F1)          |                          |                |
|     |    | DN65                       | 1.4301                             | Classe 8.8 Zingué Bichromaté |      |     | Size 2"1/2              | 304                      | Class 8.8      |
|     | 12 | DN80 à DN150               |                                    |                              |      | 12  | Size 3" to 6"           |                          |                |
| 13b | 8  | Goujon (DIN F4)            |                                    |                              | 13b  | 8   | Stud (DIN F4)           |                          |                |
|     |    | DN65                       | 1.4301                             | 1.4301                       |      |     | Size 2"1/2              | 304                      | 304            |
|     | 12 | DN80 à DN100               |                                    |                              |      | 12  | Size 3" to 4"           |                          |                |
| 14  | 1  | Joint de corps             |                                    |                              | 14   | 1   | Body seal               |                          |                |
|     |    | Version chimie             | PTFE                               | PTFE                         |      |     | Chemical version        | PTFE                     | PTFE           |
|     |    | Version Sécurité Feu       | 1.4404 + Graphite                  | 1.4404 + Graphite            |      |     | Fire-Safe version       | 316L + Graphit           | 316L + Graphit |
| 15  | 1  | Levier standard            | 1.0037                             | 1.0037                       | 15   | 1   | Handle standard         | A283 Gr C                | A283 Gr C      |
|     |    | Levier option              | Voir paragraphe OPTION DE MANŒUVRE |                              |      |     | Handle option           | See OPTION FOR OPERATION |                |
| 16  | 1  | Vis de levier              | 1.4301                             | 1.4301                       | 16   | 1   | Handle screw            | 304                      | 304            |
| 17  | 8  | Écrous de serrage (DIN F4) |                                    |                              | 17   | 8   | Nut screw (DIN F4)      |                          |                |
|     |    | DN65                       | 1.4301                             | Classe 8.8 Zingué Bichromaté |      |     | Size 2"1/2              | 304                      | Class 8.8      |
|     | 12 | DN80 à DN100               |                                    |                              |      | 12  | Size 3" to 4"           |                          |                |
| 18  | 1  | Écrou de fouloir           | 1.4404                             | 1.4404                       | 18   | 1   | Nut gland               | 316L                     | 316L           |
| 19  | 1  | Plaque d'arrêt             | 1.4307                             | 1.4307                       | 19   | 1   | Stop plate              | 304L                     | 304L           |
| 19b | 1  | Bague de butée             | 1.4307                             | 1.4307                       | 19b  | 1   | Locking plug            | 304L                     | 304L           |
| 23  | 1  | Vis Chc de butée           | 1.4301                             | 1.4301                       | 23   | 1   | Screw stop              | 304                      | 304            |
| 24  | 1  | Foutoir                    | 1.4404                             | 1.4404                       | 24   | 1   | Gland                   | 316L                     | 316L           |
| 28  | 1  | Frein d'écrou de P.E       | 1.4307                             | 1.4307                       | 28   | 1   | Stop nut gland          | 304L                     | 304L           |
| 29  | 1  | Noix de manœuvre standard  | 1.0037                             | 1.0037                       | 29   | 1   | Handle adaptor standard | A283 Gr C                | A283 Gr C      |
|     |    | Noix de manœuvre option    | 1.4305                             | 1.4305                       |      |     | Handle adaptor option   | 303                      | 303            |

## R2Z

### R2Z: caractéristiques

Sièges PTFE +20% PEEK

Versions acier au carbone et inox CF8M

**Version standard:**

Perçage boule dans la rainure pour décompression du corps

ATEX 94/9/CE

**Option:**

Perçage boule coté amont.

**Agréments:**

PED 97/23/CE  
 TA-Luft (conformité aux émanations fugitives)  
 AD Merkblatt 2000  
 Matériau des sièges agréé FDA  
 Sur demande:  
 Marquage  $\pi$  suivant TPED 99/36/CE

### R2Z: technical data

20% PEEK PTFE seats

Carbon steel and stainless steel CF8M

**Standard version:**

Ball drilling in the stem mark for cavity relief.

ATEX 94/9/CE

**Option:**

Upstream vent hole for cavity relief.

**Approvals:**

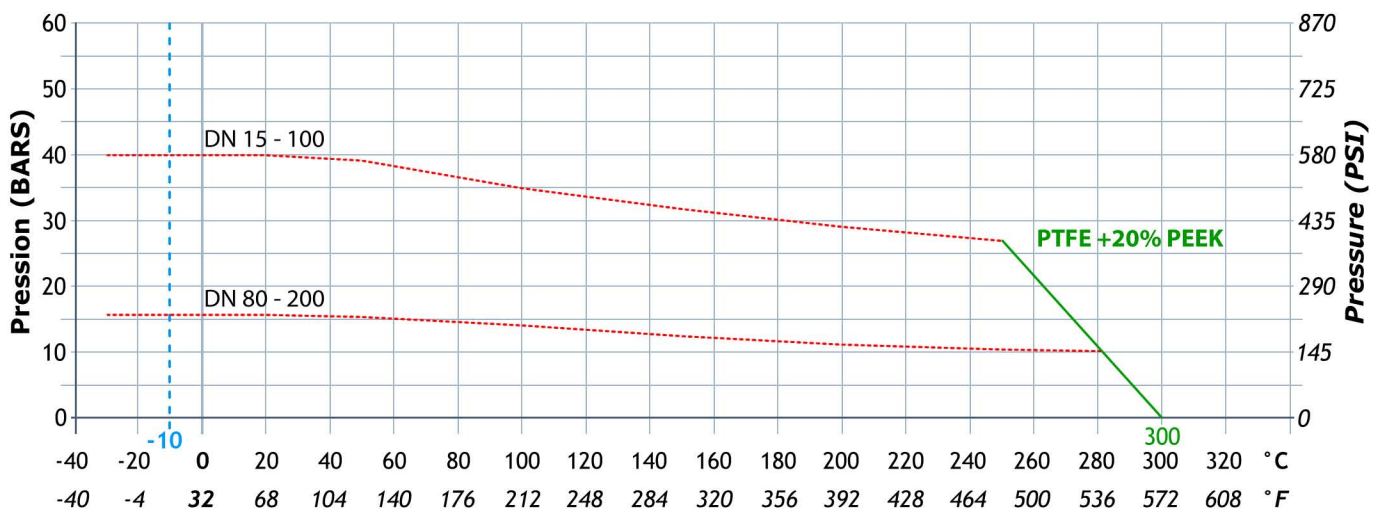
PED 97/23/CE  
 TA-Luft (fugitive emissions)  
 AD Merkblatt 2000  
 Seat material FDA approved  
 On request:  
 $\pi$  marking according to TPED 99/36/CE

R2S

### Courbes Pression-Température

### R2Z

### Pressure-Temperature Diagrams



Température mini pour robinet en acier au carbone: **-10°C / 14°F**

Des solutions spécifiques sont disponibles pour les applications aux températures inférieures, veuillez nous consulter.

Minimum temperature for carbon steel ball valves: **-10°C / 14°F**

For lower temperature, customer-specific solutions are available on request. Please contact us for more information.

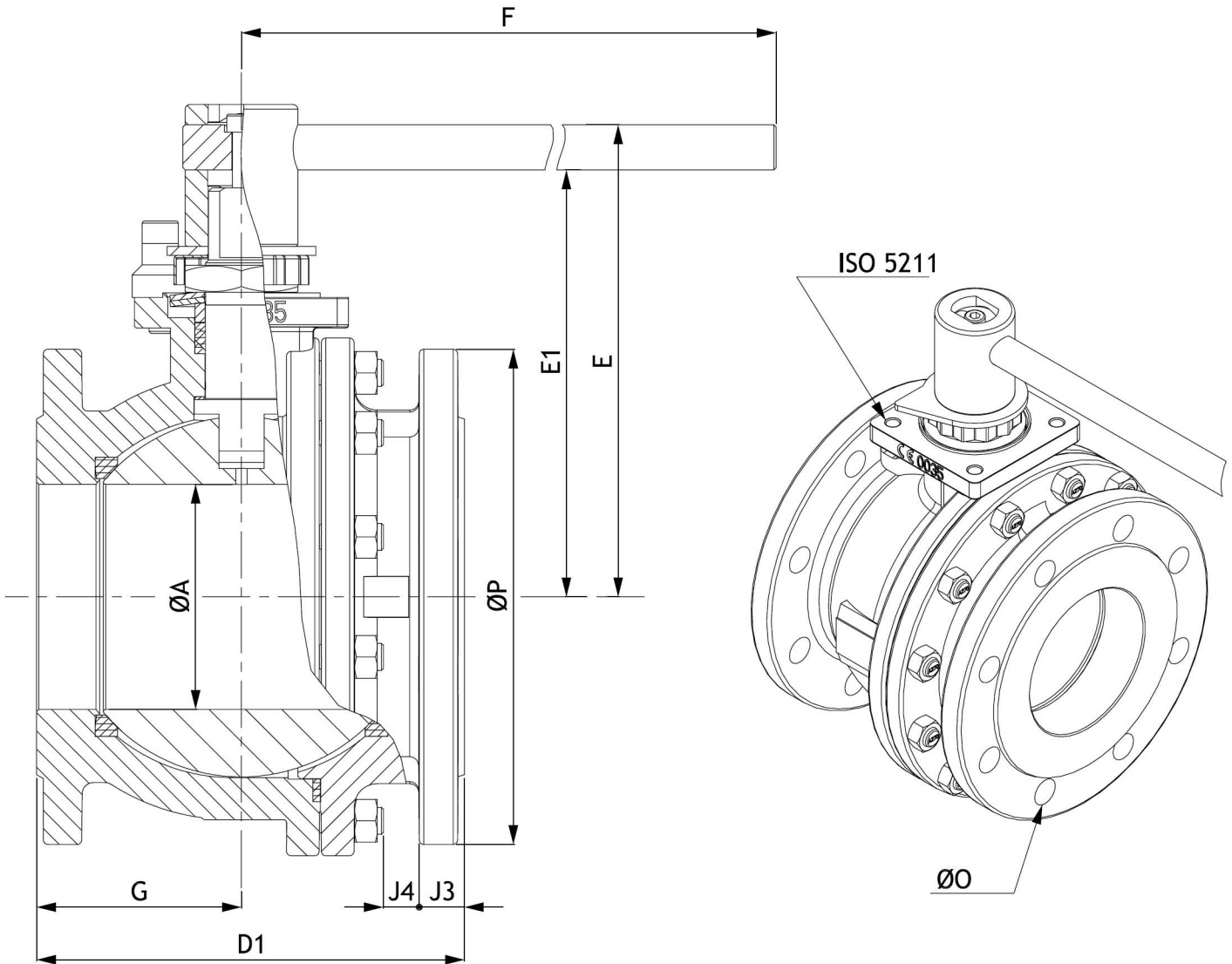
## R2 DIN

### R2 DIN court

DN 65 à 100  
PN 16 / PN 40  
DN 150  
PN 16  
Passage intégral

### R2 DIN short pattern

Size 2"1/2 to 4"  
PN 16 / PN 40  
Size 6"  
PN 16  
Full bore



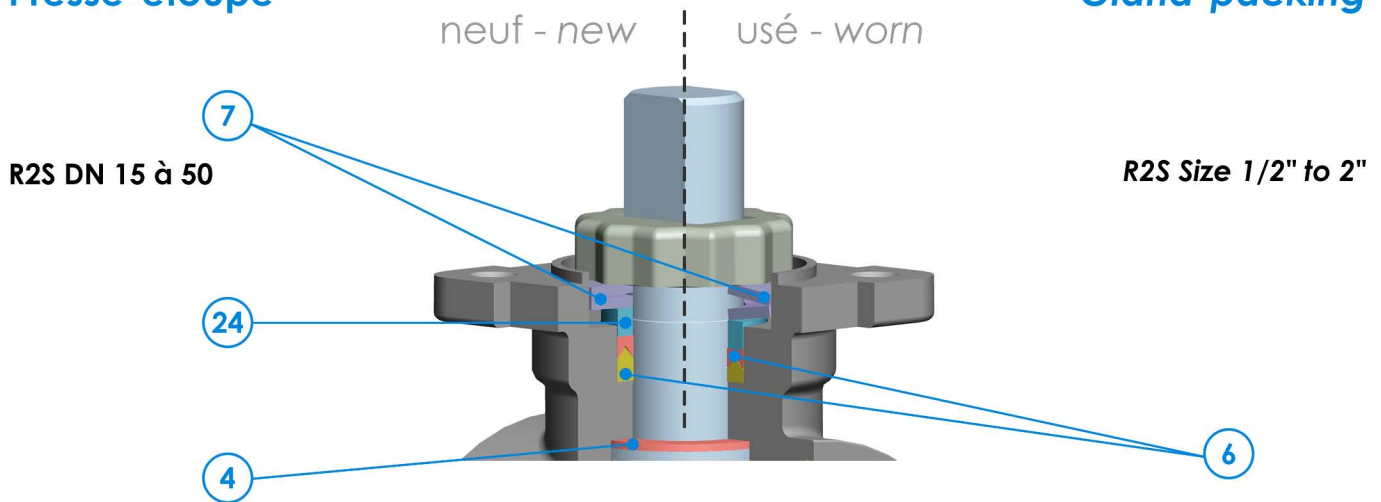
R2S

| DN<br>Size | PN    | ØA | D1  | E   | E1  | F   | G   | J3  | J4 | ØO | ØP           | ISO<br>5211 | Poids (Kg)<br>Weight (Kg) |        |
|------------|-------|----|-----|-----|-----|-----|-----|-----|----|----|--------------|-------------|---------------------------|--------|
| 65         | 2"1/2 | 40 | 64  | 170 | 173 | 155 | 370 | 67  | 24 | 21 | 8xØ18 / Ø145 | 185         | F07                       | 18,366 |
| 80         | 3"    | 40 | 76  | 180 | 183 | 165 | 370 | 76  | 24 | 21 | 8xØ18 / Ø160 | 200         | F10                       | 25,796 |
| 100        | 4"    | 40 | 100 | 190 | 210 | 190 | 505 | 81  | 24 | 19 | 8xØ22 / Ø190 | 235         | F10                       | 34,923 |
| 65         | 2"1/2 | 16 | 64  | 170 | 173 | 155 | 370 | 72  | 18 | 24 | 4xØ18 / Ø145 | 185         | F07                       | 16,750 |
| 80         | 3"    | 16 | 76  | 180 | 183 | 165 | 370 | 83  | 20 | 21 | 8xØ18 / Ø160 | 200         | F10                       | 24,850 |
| 100        | 4"    | 16 | 100 | 190 | 210 | 190 | 505 | 91  | 20 | 18 | 8xØ18 / Ø180 | 220         | F10                       | 31,450 |
| 150        | 6"    | 16 | 150 | 350 | 270 | 242 | 700 | 129 | 22 | -  | 8xØ22 / Ø240 | 285         | F12                       | 75,000 |



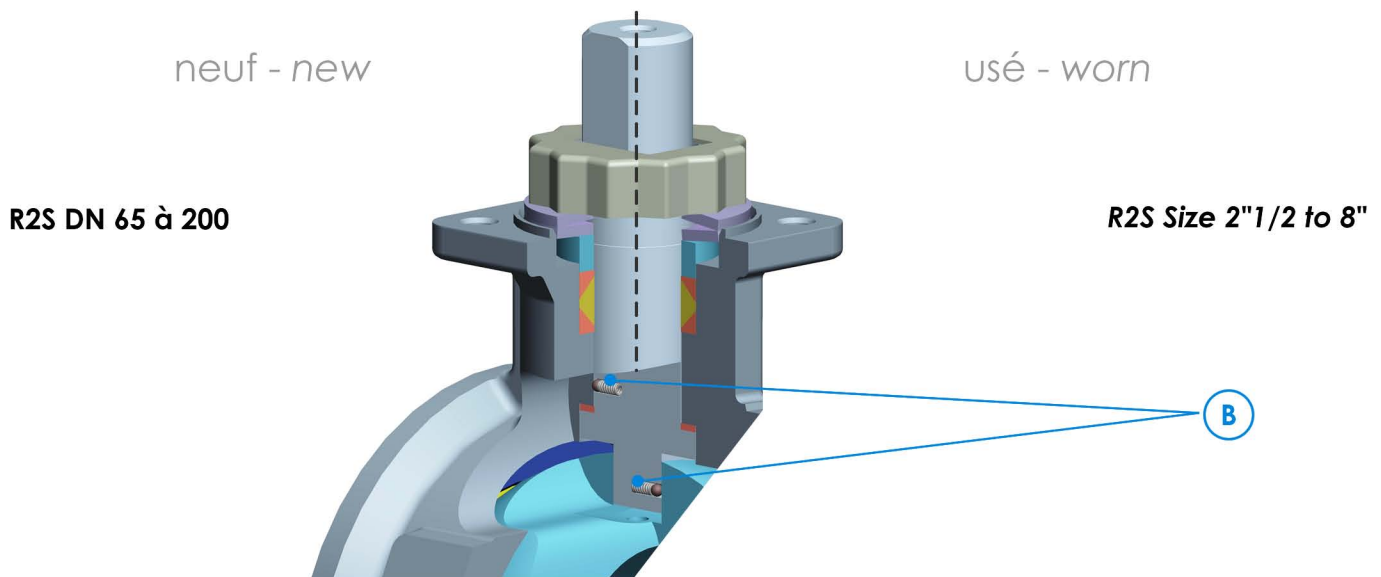
## Presse-étoupe

## Gland-packing



- Conception suivant NF EN 12516-1, DIN 3841, ANSI B16.34
- Antistatique suivant ISO 7121, NF EN 1983  
Garniture (6) chargée PTFE+carbone+graphite
- Ensemble bille / ressort (B) entre tige & corps et tige & boisseau (DN > 50)
- Etanchéité primaire par rondelle de friction (4) en PTFE renforcé PEEK
- Etanchéité secondaire par garniture de type "chevron" (6) permettant de maintenir l'étanchéité lorsque la pression vient du corps du robinet
- Fouloir inox (24)
- Rattrapage du jeu de la garniture par rondelles ressort (7)

- Design according NF EN 12516-1, DIN 3841, ANSI B16.34
- Antistatic gland packing according to ISO 7121, NF EN 1983  
Gland packing (6) in PTFE+carbon+graphite
- Ball / spring system (B) between stem & body and stem & ball (DN > 50)
- Primary sealing with thrust seal (4) in PEEK reinforced PTFE
- Secondary sealing with a "V-ring" packing (6) to allow sealing under pressure coming from the valve body
- Gland in stainless steel (24)
- Wear compensation thanks to the pair of spring washers (7)



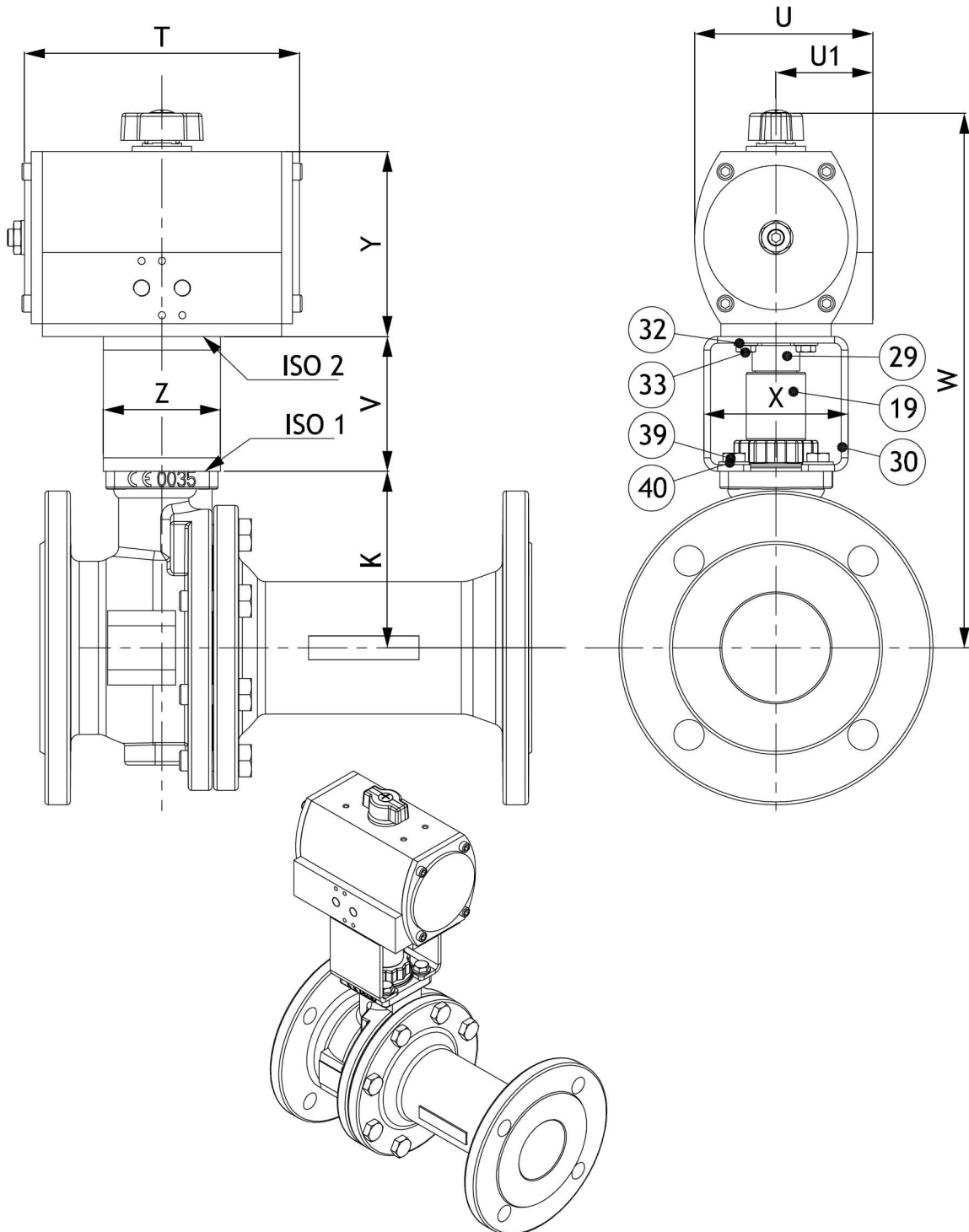
R2S / R2Z + TSR / TDA

## Nomenclature R2S/R2Z Motorisé

## R2S/R2Z actuated components

DN 65 à 200

Size 2"1/2 to 8"



| N° | Nb | Description                   | Matière (EN) | Item | Qty | Description           | Material (ASTM) |
|----|----|-------------------------------|--------------|------|-----|-----------------------|-----------------|
| 19 | 1  | Noix de manœuvre              | 1.4305       | 19   | 1   | Handle adaptor        | 303             |
| 29 | 1  | Entraîneur                    | 1.4307       | 29   | 1   | Coupling              | 304L            |
| 30 | 1  | Arcade                        | 1.4307       | 30   | 1   | Bracket               | 304L            |
| 32 | 4  | Rondelle plate coté opérateur | 1.4301       | 32   | 4   | Ring (actuator side)  | 304             |
| 33 | 4  | Vis TH coté opérateur         | 1.4301       | 33   | 4   | Screw (actuator side) | 304             |
| 39 | 4  | Vis TH coté robinet           | 1.4301       | 39   | 4   | Screw (valve side)    | 304             |
| 40 | 4  | Rondelle plate coté robinet   | 1.4301       | 40   | 4   | Ring (valve side)     | 304             |

## R2Z + TSR / TDA

### R2Z Motorisé

### R2Z actuated

DN 65 à 100

Size 2"1/2 to 4"

#### Modèle TRUTORQ Simple Effet sur R2Z Spring Return TRUTORQ type on R2Z

| DN Size | K     | ISO 1 | TRUTORQ | ISO 2  | T   | U   | U1  | V  | W    | X   | Y   | Z     |     |
|---------|-------|-------|---------|--------|-----|-----|-----|----|------|-----|-----|-------|-----|
| 65      | 2"1/2 | 104   | F07     | TSR035 | F10 | 266 | 156 | 78 | 79,5 | 380 | 120 | 166,5 | 105 |
| 80      | 3"    | 114   | F10     | TSR035 | F10 | 266 | 156 | 78 | 79,5 | 390 | 120 | 166,5 | 95  |
| 100     | 4"    | 133   | F10     | TSR035 | F10 | 266 | 156 | 78 | 79,5 | 409 | 120 | 166,5 | 95  |

Données pour pression de service à: dP 7 bars Max et 6 bars d'air comprimé  
Values given for service pressure at: dP 7 bars Max and 6 bars air supply

#### Modèle TRUTORQ Double Effet sur R2Z Double Acting TRUTORQ type on R2Z

| DN Size | K     | ISO 1 | TRUTORQ | ISO 2  | T   | U   | U1  | V  | W    | X     | Y   | Z     |     |
|---------|-------|-------|---------|--------|-----|-----|-----|----|------|-------|-----|-------|-----|
| 65      | 2"1/2 | 104   | F07     | TDA008 | F07 | 162 | 105 | 57 | 79,5 | 312,5 | 85  | 109   | 69  |
| 80      | 3"    | 114   | F10     | TDA012 | F07 | 194 | 121 | 67 | 79,5 | 332   | 120 | 118,5 | 105 |
| 100     | 4"    | 133   | F10     | TDA012 | F07 | 194 | 121 | 67 | 79,5 | 351   | 120 | 118,5 | 105 |

Données pour pression de service à: dP 7 bars Max et 6 bars d'air comprimé  
Values given for service pressure at: dP 7 bars Max and 6 bars air supply

R2Z  $\Delta$ P: 7 bars

| DN         | Air Moteur (Bar) | Double Effet - Double acting Code | Simple Effet - Spring return Code |
|------------|------------------|-----------------------------------|-----------------------------------|
| 65<br>F07  | 6                | KPNI2P065 0714<br>2TDA008         | KPNI2P065 1022<br>2TSR035 N44     |
| 80<br>F10  | 6                | KPNI2P080 0717<br>2TDA012         | KPNI2P080 1022<br>2TSR035 N44     |
| 100<br>F10 | 6                | KPNI2P100 0717<br>2TDA012         | KPNI2P100 1022<br>2TSR035 N44     |