



**PARTS LIST AND MATERIAL SPECIFICATION**

ITEM	PART	MATERIAL
1	INLET SEAT	DEZINCIFICATION RESISTANT MATERIAL
2	SEAL ASSEMBLY	DEZINCIFICATION RESISTANT MATERIAL
3	BODY	BRONZE BS EN 1982 CC491K
4	PISTON ASSEMBLY	BRASS BS EN 12164 CW614N
5	SPRING	ST.STL BS EN 10170-3 1.4401
6	ADJUSTER	BRASS
7	CAP	BRASS
8	COVER	BRASS
9	LEVER	BRASS
10	WIRE & SEAL	ST.STL & LEAD

APPROVALS:  
 Designed in accordance with BS EN ISO 4126-1:2013  
 P.E.D 97/23/EC  
 Quality Management system, module D, Cert. No. COV0812369 /01  
 Type examination module B, Cert. No. 14463-01

TECHNICAL DATA:  
 Overpressure = Set pressure +10% (or 0.1 Bar.g, whichever is greater)  
 Blowdown pressure (Gas & Steam) = Set pressure -15% (or 0.3 Bar.g, whichever is greater)  
 Blowdown pressure (Liquid) = Set pressure -20% (or 0.6 Bar.g, whichever is greater)  
 Maximum set pressure = 24 Bar.g. (subject to seal material)  
 Minimum set pressure = 0.2 Bar.g.  
 Set pressure tolerance = +/-3% of set pressure (or 0.1 Bar.g, whichever is greater)  
 Inlet bore dia = 20.0mm  
 Flow area = 314.1mm<sup>2</sup>  
 Temperature range = -10°C to 200°C subject to seal material  
 Maximum permissible built up back pressure = 10%  
 Stable operation on flows down to 50% of valve rated capacity.  
 Valve weight: Sealed Cap 0.1.26 kg  
 Valve weight: Lever Lift 1.31 kg  
 FOR FURTHER INFORMATION, INSTALLATION & OPERATION INSTRUCTIONS,  
 CONVERSION FACTORS ETC. SEE TECHNICAL INFORMATION SECTION.

INLET CONNECTION	OUTLET CONNECTION	ORDERING CODE	SEALED CAP TYPE	LEVER TYPE
1" BSP	1" BSP	L3625A	133	333

EXAMPLE  
 Ordering Code: **L3625A 333 7** is a Lever Type valve with PTFE seal.

Available seal Material:  
 6. EPDM [up to 2.5 Bar g. for Steam application]  
 7. PTFE [up to 14.0 Bar g. for Steam application]



**SEETRU LIMITED**  
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LGS DN25  
 DIRECT SPRING LOADED ENCLOSED  
 DISCHARGE SAFETY VAVE FOR  
 LIQUID, COMPRESSED GASES & STEAM

ENCLOSED DISCHARGE  
 20.0mm NOMINAL BORE  
 TYPE L0025

DISCHARGE CAPACITY  
FOR WATER @ 10% OVER-PRESSURE  
Kdr FOR LIQUID = 0.26

SET PRESSURE (bar g.)	SET PRESSURE (psi g.)	kg/hr	GPM (US)
0.2	2.9	1950.6	8.6
1.0	14.5	4361.6	19.2
2.0	29.0	6168.2	27.2
4.0	58.0	8723.2	38.5
6.0	87.0	10683.7	47.1
8.0	116.0	12336.5	54.4
10.0	145.0	13792.6	60.8
12.0	174.0	15109.0	66.6
15.0	217.5	16892.4	74.5
20.0	290.0	19505.7	86.0
24.0	348.0	21367.4	94.2

DISCHARGE CAPACITY  
FOR HOT WATER @ 10% OVER-PRESSURE (UNVENTED SYSTEMS)  
Kdr FOR GAS = 0.38

SET PRESSURE (bar g.)	SET PRESSURE (psi g.)	kW	BTU/sec
0.2	2.9	48.4	45.9
1.0	14.5	83.0	78.7
2.0	29.0	126.2	119.6
4.0	58.0	212.6	201.5
6.0	87.0	299.0	283.4
8.0	116.0	385.4	365.3
10.0	145.0	471.8	447.2
12.0	174.0	558.2	529.1
15.0	217.5	687.8	652.0
20.0	290.0	903.9	856.7
24.0	348.0	1076.7	1020.5

DISCHARGE CAPACITY  
FOR AIR @ 10% OVER-PRESSURE  
Kdr FOR GAS = 0.38

SET PRESSURE (bar g.)	SET PRESSURE (psi g.)	l/sec	SCFM
0.2	2.9	28.6	60.7
1.0	14.5	49.0	104.1
2.0	29.0	74.5	158.3
4.0	58.0	125.6	266.7
6.0	87.0	176.6	375.1
8.0	116.0	227.7	483.4
10.0	145.0	278.7	591.8
12.0	174.0	329.7	700.2
15.0	217.5	406.3	862.8
20.0	290.0	533.9	1133.7
24.0	348.0	636.0	1350.5

DISCHARGE CAPACITY  
FOR SATURATED STEAM @ 10% OVER-PRESSURE  
Kdr FOR STEAM = 0.38

SET PRESSURE (bar g.)	SET PRESSURE (psi g.)	kg/hr	lb/hr
0.2	2.9	66.9	170.4
1.0	14.5	137.0	292.0
2.0	29.0	205.9	444.0
4.0	58.0	341.5	748.0
6.0	87.0	475.8	1052.0
8.0	116.0	609.2	1356.0
10.0	145.0	742.3	1660.0
12.0	174.0	874.8	1963.9
14.0	203.0	1007.5	2267.9



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